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Air Operated Lubrication Equipment

For additional information or assistance please contact your local Lubchem representative

Lubchem Force Flow 100 Lube Pump

The Lubchem Force Flow 100 grease pump is a reliable, heavy duty air operated pump. The Force Flow 100 pump is equipped with 100:1 ratio air motor that is capable of 10,000 psi discharge pressure. Discharge pressure may be adjusted by regulating the inlet air pressure to the pump through the air inlet regulator.

The Force Flow 100 pump is equipped with twin cylinders that provide continuous contact between the follower plate the sealant providing a continuous prime to the pump. The positive pressure applied by the pressure priming system prevents pump cavitation and makes it possible to pump highly viscous sealants at low temperatures.



Force Flow 100 Features

- Total Force Flow weight = 100 lb
- High volume delivery is 1/2 ounce per stroke
- Five inch air motor, 100:1 ratio
- For use with 40 lb. and 5 qt. cans
- Moisture trap & air inlet regulator included
- · Durable light weight design
- Air inlet gauge and discharge pressure gauge included
- Permanently lubricated pneumatic rams
- Pumps 5 lb. per minute of NLGI # 2 grease
- Adjustable discharge pressure up to 10,000 psi
- Maximum air inlet pressure 100 psi
- 10' 10" discharge hose included
- Whip Hose Assembly

For additional information or assistance please contact your local Lubchem representative

Lubchem Bucket Pumps

The Lubchem Model 35-50 & 45-100 bucket pumps are economical air operated grease pumps designed to pump bulk lubricants. The units are set up for 5 gallon containers and are equipped with follower plate, 10' discharge hose, control valve, straight swivel, 15,000 psi liquid filled gauge and a giant button head coupler.

Model 35-50 Bucket Pump

Model 35-50 Bucket Pump

- 50:1 Air Motor & Pump Tube
- Discharge Pressure 5,000 psi
- Follower Plate
- Bucket Cover & Handle Assembly
- 10' Discharge Hose ¼ ID
- · Control Valve
- Gauge Tee 15k
- Whip Hose
- Straight Swivel
- · Giant Button Head Coupler

Model 45-100 Bucket Pump

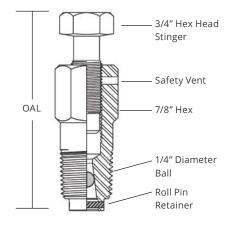
- 100:1 Air Motor & Pump Tube
- Discharge Pressure 10,000 psi
- Follower Plate
- Bucket Mount Cover & Handle Assembly
- 10' Discharge Hose
- Control Valve
- · Gauge Tee 15k
- Whip Hose
- Straight Swivel
- Giant Button Head Coupler



For additional information or assistance please contact your local Lubchem representative

Packing Injection Fitting



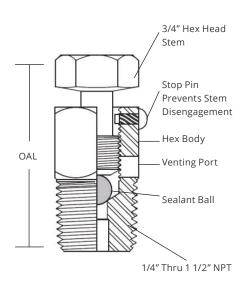


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Thread Size	Material	Heat Treatment	Plating	Ball	Part Number			
1/2" NPT	1215		Zinc W/DC	302SS	PIF12			
1/2" NPT	316SS	Annealed (NACE)		K-Monel	PIF12-2			
1/2" NPT	4140	Re 22 max. (NACE)	Zinc W/DC	302SS	PIF12-3			
3/8" NPT	1215		Zinc W/DC	302SS	PIF38			
3/8" NPT	316SS	Annealed (NACE)		K-Monel	PIF38-2			
3/8" NPT	4140	Re 22 max. (NACE)	Zinc W/DC	302SS	PIF38-3			
1/4" NPT	1215		Zinc W/DC	302SS	PIF14			
1/4" NPT	316SS	Annealed (NACE)		K-Monel	PIF14-2			
1/4" NPT	4140	Re 22 max. (NACE)	Zinc W/DC	302SS	PIF14-3			
3/4"-10 TPI	1215		Zinc W/DC	302SS	PIF34-10			
5/8"-11TPI	1215		Zinc W/DC	302SS	PIF58-11			
	·	·			•			

^{*}Zinc w/DC - Zinc with Dichromate *CA - AISI 52100 chrome alloy Other configurations, materials & plating available upon request

Body Vent (Bleeder) Fittings

For Service to 10,000 psi



Thread Size	Material	Hex Size1	OAL	Heat Treatment	Plating	Ball	Part Number
1/2" NPT	1215	2"	2 5/8"		Zinc W/DC	440SS	BV112
1 1/4" NPT	1215	1 3/4"	2 1/2"		Zinc W/DC	440SS	BV114
1" NPT	1215	1 5/16"	2 7/16"		Zinc W/DC	440SS	BV1
1" NPT	1215	1 1/8"	1 3/4"	Annealed (NACE)		TC	BV1-2
3/4" NPT	316SS	7/8"	1 5/8"		Zinc W/DC	440SS	BV34
1/2" NPT	1215	7/8"	1 5/8"		Zinc W/DC	440SS	BV12
1/2" NPT	316SS	7/8"	1 5/8"	Annealed (NACE)		TC	BV12-2
1/2" NPT	4140	7/8"	1 5/8"	Re 22 max. (NACE)	Zinc W/DC	440SS	BV12-3
3/8" NPT	1215	7/8"	1 5/8"		Zinc W/DC	440SS	BV38
3/8" NPT	316SS	7/8"	1 5/8"	Annealed (NACE)		TC	BV38-2
1/4" NPT	1215	7/8"	1 5/8"		Zinc W/DC	440SS	BV14
1/4" NPT	316SS	7/8"	1 5/8"	Annealed (NACE)		TC	BV14-2

1200 / 1500 LUBE PUMPS NO LONGER AVAILABLE*
SEE NEW PARTS INFORMATION FOR THE
SPG-01 & SPG-02 "T" SCREW GUNS**

Valve Lubrication Equipment

For additional information or assistance please contact your local Lubchem representative

Hose Assemblies



965701- 12" overall length hose with giant button head coupler(907601) and swivel (984701). 1/4" NPT male inlet x giant button head coupler outlet.



905701- 12" overall length hose with giant button head coupler(903601). 1/4" NPT male inlet x giant button head coupler outlet.



957701- Screw Connection Hose Assembly for lubricating vent cap fittings. 18" overall length hose with screw connection coupler. 1/4" NPT male inlet x 1-1/4" female outlet.



906601- 18" overall length hose with giant button head coupler(905801) gauge tee (944801) gauge (937801), "Z" swivel (944701), swivel (914601), shut off relief valve (909901). 1/4" NPT male inlet x giant button head coupler outlet.



967801- 18" overall length hose with giant button head coupler(905801) gauge tee (973601), gauge (937801), swivel (914601). 1/4" NPT male inlet x giant button head coupler outlet.



905601- 10" overall length swivel hose with giant button head coupler (903601), gauge tee (973601), gauge (937801) 1/4" NPT male inlet x 1/4" female outlet.

OTHER HOSE LENGTHS, END COMBINATIONS AND ASSEMBLIES ARE AVAILABLE

Hose Assembly Rating- Working Pressure 10,000 psi, Burst Pressure 23,000 psi. Warning: Hoses are for use with hand operated grease guns only. Inquire regarding additional warnings. Consult Rubber Manufacturers Association Handbook for proper operating procedure.



GAUGES

The bottom connection is 1/4" NPT male. 937801 - 15,000 psi 2 1/2" face 999501 - 20,000 psi

OTHER GAUGES ARE AVAILABLE



GAUGES TEES

By using Lubchem gauge tee, adapter is not required. 1/4" NPT male x 1/4" NPT female. (Special order tees available).

973601 - 1 1/4" hex 944801 - 7/8" hex 902601 - 1 1/4" hex (includes check valve)



SHUT OFF /RELIEF VALVE

909901- 1/4" NPT male x 1/4" NPT female. OTHER SIZES AVAILABLE



SWIVELS

ADVANTAGES

Easy handling of operational grease gun is assured.

Hose damage is reduced. Pressurized hoses will not twist.

944701- 1/4" NPT male x 1/2"-27 male **924601**- 1/4" NPT male x 1/2"-27 male

914601- 1/4" NPT male x 1/2"-27 male

984701- 1/8" NPT male x 7/16"-27 male



STRAP

Weight - 3 3/4 oz.

Lightweight and strong, includes shoulder pad, hooks, rings, link.

• Adjustable and extends to 46".

961601 - For Screw Prime Gun **944601**- For Hydraulic Grease Gun

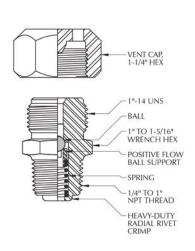
**1000 HYDRAULIC HAND GUN - NO LONGER AVAILABLE SEE NEW PARTS INFORMATION FOR THE
NEW 1000 AND 1000Z HYDRAULIC HAND GUN**

For additional information or assistance please contact your local Lubchem representative

**1000 HYDRAULIC HAND GUN - NO LONGER AVAILABLE SEE NEW PARTS INFORMATION FOR THE
NEW 1000 AND 1000Z HYDRAULIC HAND GUN**

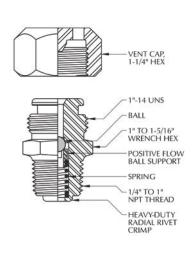
For additional information or assistance please contact your local Lubchem representative

Vented Cap Body Grease Fitting for Service to 10,000 psi



Thread Size	Material	Heat Treatment	Plating	Ball	Spring P	art Number
1" NPT	1215		Zinc W/DC	CA	302SS	BGF1
1" NPT	316SS	Annealed (NACE)		K-Monel	Inconel 600	BGF1-2
3/4" NPT	1215		Zinc W/DC	CA	302SS	BGF34
1/2" NPT	1215		Zinc W/DC	CA	302SS	BGF12
1/2" NPT	316SS	Annealed (NACE)		K-Monel	Inconel 600	BGF12-2
1/2" NPT	4140	Re 22 max. (NACE)	Zinc W/DC	K-Monel	Inconel 600	BGF12-3
1/2" NPT	410SS	Re 22 max. (NACE)		K-Monel	Inconel 600	BGF12-4
3/8" NPT	1215		Zinc W/DC	CA	Inconel 600	BGF38
3/8" NPT	316SS	Annealed (NACE)		K-Monel	Inconel 600	BGF38-2
3/8" NPT	4140	Re 22 max. (NACE)	Zinc W/DC	K-Monel	Inconel 600	BGF38-3
1/4" NPT	1215		Zinc W/DC	CA	302SS	BGF14
1/4" NPT	316SS	Annealed (NACE)		K-Monel	Inconel 600	BGF14-2
1/4" NPT	4140	Re 22 max. (NACE)	Zinc W/DC	K-Monel	Inconel 600	BGF12-3
1/4" NPT	410SS	Re 22 max. (NACE)		K-Monel	Inconel 600	BGF14-4
*	Zinc w/DC -	Zinc with dichromate Other materials &	plating availal		ISI 52100 chrom uest	e alloy

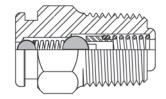
Vented Cap Body Grease Fitting with Giant Button Head for Service to 10,000 psi

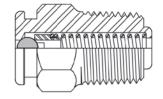


Thread Size	Material	Heat Treatment	Plating	Ball	Spring	Part Number
1" NPT	1215		Zinc W/DC	CA	302SS	BGF-BH
1" NPT	316SS	Annealed (NACE)		K-Monel	Inconel 600	BGF-BH-2
3/4" NPT	1215		Zinc W/DC	CA	302SS	BGF34-BH
1/2" NPT	1215		Zinc W/DC	CA	302SS	BGF12-BH
1/2" NPT	316SS	Annealed (NACE)		K-Monel	Inconel 600	BGF12-BH-2
1/2" NPT	4140	Re 22 max. (NACE)	Zinc W/DC	K-Monel	Inconel 600	BGF12-BH-3
1/2" NPT	410SS	Re 22 max. (NACE)		K-Monel	Inconel 600	BGF12-BH-4
3/8" NPT	1215		Zinc W/DC	CA	302SS	BGF38-BH
3/8" NPT	316SS	Annealed (NACE)		K-Monel	Inconel 600	BGF38-BH-2
3/8" NPT	4140	Re 22 max. (NACE)	Zinc W/DC	K-Monel	Inconel 600	BGF38-BH-3
1/4" NPT	1215		Zinc W/DC	CA	302SS	BGF14-BH
1/4" NPT	316SS	Annealed (NACE)		K-Monel	Inconel 600	BGF14-BH-2
1/4" NPT	4140	Re 22 max. (NACE)	Zinc W/DC	K-Monel	Inconel 600	BGF12-BH-3
1/4" NPT	410SS	Re 22 max. (NACE)		K-Monel	Inconel 600	BGF14-BH-4

For additional information or assistance please contact your local Lubchem representative

Giant Button Fittings (GBH) for Service to 10.000 psi





Double Ball Check

Thread	Material	Ball	Spring	Hex	Part Number
Size				Size	
1" NPT	1215	CA	302SS	1 5/16"	GBH1
3/4" NPT	1215	CA	302SS	1 1/8"	GBH34
1/2" NPT	1215	CA	302SS	7/8"	GBH12
1/2" NPT	316SS	K-Monel	Inconel 600	7/8"	GHB12-2
3/8" NPT	1215	CA	302SS	7/8"	GBH38
3/8" NPT	316SS	K-Monel	Inconel 600	7/8"	GBH38-2
1/4" NPT	1215	CA	302SS	7/8"	GBH14
1/4" NPT	316SS	K-Monel	Inconel 600	7/8"	GBH14-2
1/2" NPT	1215	CA	302SS	7/8"	GBH12-20

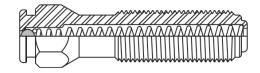
* CA - AISI 52100 chrome alloy Other materials & plating available upon request

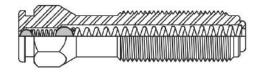
Single Ball Check

Thread	Material	Ball	Spring	Hex	Part Number
Size				Size	
1/2" NPT	1215	CA	302SS	7/8"	GBH12-S
3/8" NPT	1215	CA	302SS	7/8"	GBH38-S
1/4" NPT	1215	CA	302SS	7/8"	GBH14-S
1/8" NPT	1215	CA	302SS	7/8"	GBH18-S
3/8" NPT	1215	CA	302SS	7/8"	GBH38-16

* CA - AISI 52100 chrome alloy Other materials & plating available upon request

Combination Lube/Injector (GHB) for Service to 10.000 psi





Single Ball Check

Thread	Material	Ball	Spring	Hex	Part Number
Size				Size	
1/2" NPSM	1215	CA	302SS	3 3/4"	CLF12-S
3/8" NPSM	1215	CA	302SS	3 7/16"	CLF38-S
1/4" NPSM	1215	CA	302SS	2 7/16"	CLF14-S
3/4" NC	1215	CA	302SS	3 1/8"	CLF34-10-S
3/4"NF	1215	CA	302SS	3 1/8"	CLF34-16-S
5/8" NC	1215	CA	302SS	2 7/8"	CLF58-11-S
1/2" NC	1215	CA	302SS	2 3/16"	CLF12-13-S

* CA - AISI 52100 chrome alloy Other materials & plating available upon request

Double Ball Check

Thread	Material	Ball	Spring	Hex	Part Number
Size				Size	
3/4" NPSM	1215	CA	302SS	4 3/4"	CLF34
1/2" NPSM	1215	CA	302SS	3 3/4"	CLF12
3/8" NPSM	1215	CA	302SS	3 7/16"	CLF38
1/4" NPSM	1215	CA	302SS	2 7/16"	CLF14

* CA - AISI 52100 chrome alloy Other materials & plating available upon request

For additional information or assistance please contact your local Lubchem representative

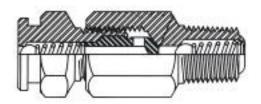
Safe Seal (Giant Button Head)

Double Check - 2 Piece Metal To Metal Seal with Floating Cone to Prevent Seat Galling For Service to 10,000 psi

Thread	Material	Plating	Ball	Spring	Part Number
Size					
1/2" NPT	1215	Zinc W/DC	CA	302SS	LS10N410
1/2" NPT	316SS		K-Monel	Inconel 600	LS10N4C0
3/8" NPT	1215	Zinc W/DC	CA	302SS	LS10N310
3/8" NPT	316SS		K-Monel	Inconel 600	LS10N3C0
1/4" NPT	1215	Zinc W/DC	CA	302SS	LS10N210
1/4" NPT	316SS		K-Monel	Inconel 600	LS10N2C0

^{* 316}SS Material-Annealed Rc 22 max. (Nace)

* CA-Aisi 52100 chrome alloy *Zinc with dichromate
Other configuration, materials & plating available upon request.

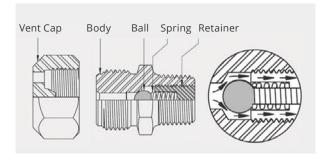


"Free Flow" Body Grease Fitting

Even the heaviest of lubricants that can be pumped or sealants that can be compressed (extruded) through a packing fitting, will flow freely through fittings incorporated with the "FREE FLOW" concept.

Other Features

- · Can Be Used With a Ball Soft Seat
- Increased Fitting Function in Extreme Cold Environments.
- Protects Spring From Damage Permits a more effective usage of Low Hardness Corrosion Resistant Spring Wire Materials.



For additional information or assistance please contact your local Lubchem representative

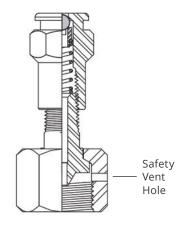
Lubchem Valve Lube Adapter Kit Part # VAK10

When was the last time you traveled a great distance to service a valve only to find that the fitting on the valve was not a standard type? The Lubchem Valve Adapter Kit contains 12 adapter fittings that will provide the flexibility you need to service a wide variety of standard and non-standard valve fittings. The kit also includes fittings to contain leaks on damaged fittings.

The following parts are included in our kit.

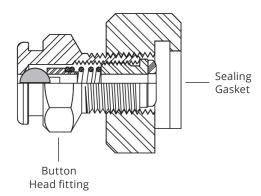
Combination Lube adapters included are:

- Convert short WKM style screw on vent cap fittings 3/4" to standard giant button head
- Convert regular WKM style screw on vent cap fitting 1" to standard giant button head
- Convert McEvoy and 7/8" style screw on vent cap fittings to standard giant button head
- Convert small Cameron 3/4" style screw on vent cap fitting to standard giant button head
- · Convert packing injector fitting to standard giant button head



Leak Lock Fittings:

- Giant Button Head Leak Lock fitting for leaking or damaged standard button head
- Giant Button Head Fitting for leaking or damaged standard button head
- Giant Button Head Leak Lock fitting for damaged or leaking oversized giant button head fittings
- Standard Giant Button Head fitting with adapter to convert Cameron 3/4" vent cap fitting to standard giant button head

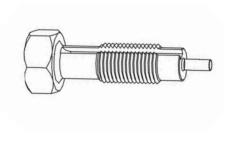


Pressure Relief Tools:

- Pressure relief tool for packing injector fittings
- Pressure relief tool for WKM style vent cap fitting
- · Body vent bleeder fitting



Pressure Relief Tool



Pressure Relief Tool for Packing Injection Fittings



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