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# LCI-966 Formulated For C02 Applications

Lubchem LCI-966 is a 100% synthetic formulation which protects wireline cables from the corrosive effects associated with co2 environments. Unlike hydrocarbon based lubricants, LCI-966 is totally impervious to CO2 and H2S.

LCI-966 provides for excellent seal retention, surface adhesion, and lubricity in wireline operations where extreme corrosive elements and high pressures exist.

#### **Benefits**

- 100% Synthetic
- Impervious to CO2 and H2S
- Less viscosity change with temperature fluctuations
- · Prolonged wireline life expectancy
- Low surface tension
- Chemically inert and resistant to harsh down hole chemicals
- Reduces splatter and dripping at well location
- Provides enhanced corrosion package
- Very economical
- Pour point an all LCI-966 viscosities is -65°F
- Excellent oxidation and thermal stability

#### **Application**

LCI-966 is recommended for braid wireline, cables, and wire rope where harsh CO2 and H2S corrosive environments exist.

#### **Standard Viscosities**

| LCI-966 10V | Viscosity Class<br>Viscosity cSt<br>40°C | 10 visc<br>275-375     |
|-------------|--|------------------------|
| LCI-966 12V | Viscosity Class<br>Viscosity cSt<br>40°C | 12 visc<br>750-850     |
| LCI-966 16V | Viscosity Class<br>Viscosity cSt<br>40°C | 16 visc<br>1720-1920   |
| LCI-966 20V | Viscosity Class<br>Viscosity cSt<br>40°C | 20 visc<br>7000-8000   |
| LCI-966 24V | Viscosity Class<br>Viscosity cSt<br>40°C | 24 visc<br>10500-12000 |

#### **Custom Viscosities**

Custom viscosities are available in ranges from 275 cSt to 100,000 cSt

COLOR Green

#### **Packaging Sizes**

55 Gallon Drum 275 & 325 Gallon Tote (Poly) 5 Gallon Pail





## 41-ISO (Grades) Lubricant/Sealant w/Formasil

Lubchem 41-ISO is an excellent lubricant / sealant with extra corrosion inhibitors designed for more effective wireline inhibitors, lubrication and ease of wireline operations. For maximum protection 41-ISO provides and enhanced inhibitor package for applications where H2S is present.

#### **Benefits**

- Provides enhanced corrosion package
- · Provides both lubrication and sealing
- Protects against corrosion from down hole chemicals
- Prevents loss of well condensates and gases during wireline operations.
- Reduces corrosive effects of H2S
- Reduces drip and splatter at well location
- · Increases wireline life

#### **Packaging Sizes**

55 Gallon Drum 275 & 325 Gallon Tote (poly) ISO Tank 5 Gallon Pail

#### **Application**

Lubchem 41 is recommended for braided wireline. If a higher viscosity is required please see our 41-24 technical data sheet. This product is also available in ISO grades 5,000 and 10,000.

#### **Viscosity**

Custom viscosities available to meet customer specifications.

#### **Typical Properties**

| GRADE                         | 68           | 220          | 460          | 680          | 1500         |
|-------------------------------|--------------|--------------|--------------|--------------|--------------|
| COLOR                         | LIGHT YELLOW | AMBER        | AMBER        | DARK AMBER   | DARK AMBER   |
| FLASH POINT, °F               | >300         | >300         | >300         | >300         | >300         |
| VISCOSITY RANGE<br>cSt @ 40°F | 61.2 - 74.8  | 198 - 242    | 414 - 506    | 612 - 748    | 1350 - 1650  |
| POUR POINT                    | -40          | -26          | -12          | -6           | -6           |
| RUST, D-3603                  | PASS         | PASS         | PASS         | PASS         | PASS         |
| TEXTURE                       | TACKY LIQUID |



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## SGS-700 SERIES BIODEGRADABLE WIRELINE HONEY OIL

Lubchem SGS-700 is a biodegradable series of synthetic grease seal products, developed to protect wireline exposed to environments where conventional wireline sealants fail. The product line is designed for use in deep, high temperature, corrosive oil, & gas wells, up to 400\*F, in the presence of H2S and C02.

Unlike conventional grease seal products, SGS-700 series maintains viscosity at elevated operating temperatures. A down hole corrosion inhibitor and EP additive package are incorporated and provide unequalled protection.

#### **Features**

- · Completely biodegradable
- Non-hazardous
- Protects against H2S up to 50,000ppm
- Protects against C02 up to 50%
- · Fully additive treated

#### **Performance Evaluation**

The 700 series is made from a 100% synthetic polymer which is biodegradable, has no reportable quantity (see note), and is not considered hazardous waste. The products are offered in viscosity grades of 10, 12, 16, 20, and 24 to meet a wide range of operating temperature and handling requirements. Each viscosity grade contains an additive package which includes an EP (extreme pressure) additive and a down hole corrosion inhibitor.

#### **Corrosion Inhibitor Package**

The synthetic polymer base oil is an excellent sealant which provides a formidable barrier against wear and corrosion to wireline in highly corrosive and high temperature applications. The carrier oil is in the SGS-700 series formulations are considered a barrier or protective layer designed to keep the corrosive elements away from the metal. However, it is not the sole source of protection. Lubchem SGS-700 series formulation also inhibitor (Lubchem IS-3018) along with an excellent EP (Extreme pressure) package. The corrosion inhibitor, Lubchem IS-3018 is effective at levels as low as 5ppm. The inhibitor chemically bonds to the wireline surface and provides an inhibitor film one molecule layer thick. This inhibitor layer will not degrade under any concentration of H2S, acids, O2, and CO2.

#### **Packaging Sizes**

55 Gallon Drum 275 & 325 Gallon Tote (Poly) ISO Tank 5 Gallon Pail

#### **Application**

For use with standard wireline grease injection units. Not rec. for use w/ alegbol or glyeols. (see 4i products)

#### **Product Features**

The synthetic polymer oil used in the formulation of Lubchem SGS products provides good lubrication qualities, excellent high temperature stability, and is insoluble in down hole environments. The result is a product that provides barrier protection from corrosive fluids and gasses, maintains viscosity at elevated temperatures (better than traditional hydrocarbon based fluids) and remains on the wire line, thereby reducing costs. The SGS-700 series synthetic polymer base oil has been selected due to its unique properties which include the following:

- SGS-700 series maintains viscosity under temperatures encountered at bottom hole environments.
- SGS-700 series is insoluble in down hole environments.
- SGS-700 series is highly impermeable, and is impervious to C02, H20, 02, H2S and water vapor.
- SGS-700 series is non-volatile, has high oxidation stability and is extremely resistant to shear.

#### **Solubility**

Toluene Insoluble @ 77°F

Slight Solubility @ 212°F

Cyclohexane Insoluble @ 77°F

Insoluble @ 167°F

Water Insoluble @ 77°F

Insoluble @ 210°F

\*Not recommended for alchol service





#### SGS-800 Series Biodegradable Wireline Honey Oil

Lubchem SGS-800 is a biodegradable series of synthetic grease seal products, developed to protect wireline exposed to environments where conventional wireline sealants fail. The SGS-800 line is designed for use in deep, high temperature, corrosive oil and gas wells, up to 475\*F in the presence of H2S and CO2.

Unlike conventional grease seal products, the SGS-800 series maintains viscosity at elevated operating temperatures. A down hole corrosion inhibitor and EP additive package are incorporated and provide unequalled protection.

#### **Features**

- Completely biodegradable
- Non-hazardous
- Protects against H2S up to 500,000ppm
- Protects against C02 up to 50%
- Fully additive treated

#### **Performance Evaluation**

The SGS-800 series is made from a 100% synthetic polymer which is biodegradable, has no hazardous transportation limit and is not considered hazardous waste. The products are offered in Viscosity grades of 10, 12, 16, 20 and 24 to meet a wide range of operating temperature and handling requirements. Each viscosity grade contains an additive package which includes an EP (extreme pressure) additive and a down hole corrosion inhibitor.

#### **Corrosion Inhibitor Package**

The synthetic polymer base oil is an excellent sealant which provides a formidable barrier against wear and corrosion to wireline in highly corrosive and high temperature applications. The carrier oil is in the SGS-800 series formulations are considered a barrier or protective layer designed to keep the corrosive elements away from the metal. However, it is not the sole source of corrosion protection. Lubchem SGS-800 formulations also incorporate a high performance down hole corrosion inhibitor (Lubchem IS-3018) along with an excellent EP (extreme pressure) Package. The corrosion inhibitor, Lubchem IS-3018 is effective at levels as low as 5ppm. The inhibitor chemically bonds to the wireline surface and provides an inhibitor film one molecule layer thick. This inhibitor layer will not degrade under any concentration of H2S, acids, O2, and CO2.

#### **Application**

For use with standard wireline grease injection units. The synthetic polymer oil used in the formulation of Lubchem SGS products provides good lubrication qualities, excellent high temperature stability, and is insoluble in down hole environments. The result is a product that provides barrier protection from corrosive fluids and gasses, maintains viscosity at elevated temperatures (better than traditional hydrocarbon based fluids) and remains on the wire line, thereby reducing costs. The SGS-800 series synthetic polymer base oil has been selected due to its unique properties which include the following:

- SGS-800 series maintains viscosity under temperatures encountered at bottom hole environments.
- SGS-800 series is insoluble in down hole environments.
- SGS-800 series is highly impermeable, and is impervious to C02, H20, 02, h2S and water vaper.
- SGS-800 series is non-volatile, has high oxidation stability and is extremely resistant to shear.

#### **Solubility**

Toluene Insoluble @ 77°F / Slight Solubility @ 212°F

Cyclohexane Insoluble @ 77°F / Insoluble @ 167°F

Water Insoluble @ 77°F / Insoluble @ 210°F

#### **Custom Viscosities Available**

Custom viscosities are available in ranges from 1000 cSt to 260,000 cSt. Custom viscosities can be controlled to within 1% of the customers specification. In other words, if a viscosity of 26,781 cSt provides the sealing you require, your product will be 26,781 cSt every time you use it.





# Series 10-AG Synthetic Arctic Grade Biodegradable Wireline Lubricant/Sealant Resistant to CO2 and H2S

Series 10-AG (arctic grade) is formulated for use in the most extreme cold climates and is the most technologically advanced wireline lubricant/sealant available.

Series 10-AG is the ONLY cost effective, fully synthetic, biodegradable, non-toxic, arctic grade, CO2/H2S resistant, condensate and down hole chemical insoluble wireline lubricant/sealant on the market. Because Series 10-AG is insoluble in condensate and other down hole chemicals, its lower viscosity will still provide for reduced friction, wireline protective barrier, excellent sealing properties while at the same time allowing the operator to reduce head pressure and reduce amount of lubricant/sealant required on the job.

#### **Benefits:**

- Biodegradable/non-toxic
- · Extreme low temperature
- Insoluble in condensate, brine water, and down hole chemicals
- Low viscosity reduces pump head pressures
- Pour point -55°C (-67F)
- Resistant to CO2 in concentrations up to 40%
- Contains no silicone Silicone oil is soluble in condensate and has very poor lubricating properties
- Excellent lubricity
- Reduces splattering and dripping at well location
- Prolongs wireline life expectancy
- · Excellent thermal and oxidation stability
- Has no hazardous transportation limit and is not considered hazardous waste

#### **Application:**

Series 10-AG is recommended in extreme cold environments for braided wireline, cables, and wire rope where harsh CO2 and H2S corrosive conditions exist. Recommended for applications where ambient temperaturestemperatures reach reach -5050°C. (-58°F).

#### **Solubility:**

Toluene Insoluble @ 77°F

Slight Solubility @ 212°F

Cyclohexane Insoluble @ 77°F

Insoluble @ 167°F

Water Insoluble @ 77°F

Insoluble @ 210°F

#### **Viscosity:**

| Viscosity Table   |        |  |  |
|-------------------|--------|--|--|
| ASTM D-446        |        |  |  |
| Given Temperature | cSt    |  |  |
| -40°F             | 25,894 |  |  |
| -30°F             | 9,722  |  |  |
| -20°F             | 6,740  |  |  |
| -10°F             | 3,385  |  |  |
| 32°F              | 328    |  |  |

#### **Packaging Sizes:**

55 Gallon drum 325 Gallon tote ISO Tank

<sup>\*</sup>Not recommended for alchol service





#### Lubchem 4I-24 & 28 Visc 4I-24 With Formasil

Lubchem 4I is an excellent 24 viscosity lubricating sealant with extra corrosion inhibitors, designed for more effective wireline lubrication and ease of wireline operations. For maximum protection 4I-24 provides a enhanced inhibitor package for applications where H2S is present.

There are a variety of viscosity grades to select from and special viscosity grades can be manufactured at customers request (24,16,12 &10 are standard viscosities). Please also view 41-ISO for additional viscosites.

Lubchem 4I-24 is recommended for operations where high pressures exist, thus providing better seal retention. In addition to maintaining and holding higher seal pressures. Lubchem 4I-24 will reduce friction of the wireline, thus keeping wear on wireline and flow tubes to a minimum. 4I-24 will help retain higher working pressures, resulting in reducing the loss of condensate, fluids, or gas from the well.

Lubchem 4I is very effective under high shock conditions for the reduction of drip and spatter. The special cohesive and adhesive properties prevent wellsite contaminations.

Lubchem 4I reduces the corrosive effects of acids, caustics, salt water, and hydrogen sulfide (H2S).

#### **Benefits:**

- · Provides enhanced corrosion package
- Provides both lubrication and sealing
- · Protects against corrosion from downhole chemicals
- Prevents loss of well condensates and gasses during wireline operation
- Reduces corrosive effects of H2S
- · Reduces drip and splatter at well location
- Increases wireline life

#### **Application:**

Lubchem 4I is recommended for braided wireline, cables and wire rope. It is applied by grease injector control heads and cable lubricators.

#### **4I-24 Typical Observation**

| Color                               | Amber        |
|-------------------------------------|--------------|
| Texture                             | Tacky Liquid |
| Odor                                | Mild         |
| API Gravity @ 60F (15C)             | 31           |
| Density, lb/gal @ 77F (25C)         | 7.25         |
| Specific Gravity, @ 77F (25C)       | 0.869        |
| Flash Point, ASTM D-92              |              |
| Pour Point, ASTM D-97               | 31F(-0.5C)   |
| Viscosity, 250°C                    | 22400-2440   |
| Viscosity Index y((VI))             | 315          |
| Rust – Preventive Test, ASTM D-3603 |              |
| @140F(60C)                          | PASS         |
| 28 Vis Grade @40°C = 9300-9700      |              |
|                                     |              |

For additional protection, SGS-700 Series & SGS-800 series are recommended for use in wireline operations exposed to CO2 and H2S environments.



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#### **SERIES 10-RG**

#### Regular Grade Synthetic Biodegradable Wireline Lubricant/Sealant Resitant To Co2 And H2s

Series 10-RG is highly insoluble in water, condensate and other down hole chemicals. Made from most technologically advanced oils, Lubchem's Series 10-RG has superior adhesion capabilities which reduces splatter and drip while providing a protective coating against condensate, CO2, H2S, caustic acids, brine, and other chemicals present down hole.

Series 10-RG contains a specifically balanced combination of corrosion inhibitors, CO2/H2S inhibitors, anti oxidants and anti-wear additives for reducing friction and keeping wireline wear down to a minimum even under the most extreme operating environments.

#### **Benefits**

- · Insoluble in condensate
- · Insoluble in brine water
- Pour point -10°F
- Resistant to CO2 in concentration up to 40%
- Biodegradable / Non toxic
- · Contains no silicone oil
- · Excellent lubricity
- Reduces splattering and dripping around equipment being used on the rig floor
- Prolongs wireline life expectancy
- Excellent thermal and oxidation Stability
- Has no hazardous transportation limit and not considered hazardous waste

#### **Packaging Sizes**

55 Gallon Drum 325 Gallon Tote ISO Tank

#### **Application**

Series 10-RG wireline lubricants/sealant are recommended for braided wireline, cables, and rope wire where harsh CO2 and H2S corrosive conditions exist. Series 10-RG is recommended where ambient tempatures do not go below -10°F.

#### **Solubility**

Toluene Insoluble@ 77°F

Slight Solubility@ 212°F

Cyclohexane Insoluble@ 77°F

Insoluble@ 167°F

Water Insoluble@ 77°F

Insoluble@ 210°F

\*Not recommended for alchol service

#### **Viscosity**

Custom viscosities available to meet customer specifications.





#### **SERIES 10-WG**

## Synthetic Winter Grade Biodegradable Wireline Lubricant/Sealant Resitant To Co2 And H2s

Lubchem's Series 10-WG is highly advanced biodegradable, synthetic lubricant/sealant that provides superior protection for braided wireline, cables, and wire rope where harsh CO2, and H2S corrosive conditions exit.

Series 10-WG will reduce head pressure while being insoluble in water, condensate and other down hole chemicals, Series 10-WG is 100% synthetic grease seal developed to protect wireline exposed to environments where conventional wireline sealants fail.

#### **Benefits**

- · Insoluble in condensate
- · Insoluble in brine water
- · Pour point -20°F
- Resistant to CO2 in concentrations up to 40%
- Biodegradable
- Contains so silicone oil
- · Excellent lubricity
- Reduces splattering and dripping at well location
- · Prolongs wireline life expectancy
- · Excellent thermal and oxidation stability
- · Reduces pump head pressure

#### **Packaging Sizes**

55 Gallon Drum 325 Gallon Tote ISO Tank

#### **Application**

Series 10-WG is recommended in cold environments for braided wireline, cables, and wire rope where harsh CO2 and H2S corrosive conditions exist. Recommended for applications where ambient temperatures reach -20°F

#### **Solubility**

Toluene Insoluble@ 77°F

Slight Solubility@ 212°F

Cyclohexane Insoluble@ 77°F

Insoluble@ 167°F

Water Insoluble@ 77°F

Insoluble@ 210°F

#### **Viscosity**

Custom viscosities available to meet customer specifications.



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## Wire Armor - Water Soluble Wireline Grease Seal The Environmentally Responsible Choice

Patent Pending

Wire Armor wireline grease are viscous, tacky, water soluble lubricants and sealants for use in oil and gas wireline applications where a lubricating dynamic seal is required. Formulated with advanced corrosion inhibitors to protect against corrosion in harsh high pressure down-hole environments where exposure to moisture, H2S, and corrosive fluids occur. Wire Armor wireline grease seals are available in standard and custom viscosities to meet virtually any application on the planet. Viscosity Grades WA-916, 920, 924, 928.

#### **Environmental Considerations:**

Formulated from renewable and biodegradable base materials our Wire Armor is the most environmentally acceptable grease seal product on the market today. This compound blend provides the level of biodegradation required to meet the biodegradability standards for OSPAR & Blue Angel compliance.

#### Features & Benefits:

- Cleans up with hot or cold water
- TOC 41%
- Will not sheen on water.
- High viscosity and tack
- Water resistant
- Enhanced corrosion package
- Provides lubrication and sealing
- Reduces loss of well fluids during operation

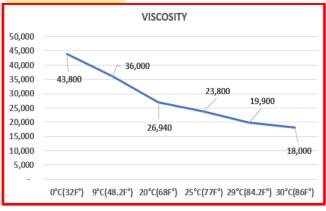
- Non-toxic
- Non-flammable
- Reduces drip and splatter
- Completely biodegradable
- Non-hazardous
- Protects against H2S
- Protects against CO2
- Fully additive treated
- Prevents oxygen induced corrosion

#### Corrosion Protection:

Atmospheric Corrosion Testing (21 days)

| Coupon Material     | Metal loss |
|---------------------|------------|
| Untreated (control) | .0026      |
| WL-724              | .0000      |
| BWL-824             | .0000      |
| WA-924              | .0000      |

#### **Armor Shield 924**





## **WIRE ARMOR SPRAYS**

**Wire Armor Wireline Spray** is formulated with a proprietary biodegradable base fluid and built with high performance corrosion inhibitors to provide long term protection in corrosive conditions. Wire Armor will penetrate the surface of the cable down to the inner core of the wireline.

\*\*Available in the following viscosity grades: ASTM D445 @ 25° C, Viscosity 36-41 est\*\*